

# Epoxy Systems' Chip Flooring Color Selection Guide

When selecting the Epoxy Systems' Multi-Color Chip Flooring for your application, please take time to consider the following:

**Appearance:** Multi-colored floors with a darker background are best to hide more visual variations of the substrate than solid colored floors. Lighter accent colors can be used if a brighter airier look is desired. Multi-colored floors with a darker background tend to show less dirt. The larger the chip size the more each color will stand out. The larger the chip the larger the variations in the overall pattern. The smaller the chip the less each individual color stands out. The smaller the chip the less the variations in over all pattern. Although different size chips are available, Epoxy Systems, Inc. recommends first recommendation is 1/4 inch chip. Our second recommendation is a 1/8 inch chip. Chips larger or smaller than this have some undesirable side effects. Please contact your Epoxy Systems, Inc. Representative for more information on chip sizes.

**Gloss:** Normally, the higher the gloss the more intense the color.

**Traffic and Maintenance:** Wheel marks and dirt naturally show up more on pale colors than on other choices.

**Spillage:** What might be most commonly spilled on the floor. What color will most obscure it? Consult your Epoxy Systems' Representative to determine the degree of chemical resistance you may require prior to selection.

## **Five Steps to Multi-Colored Chip Flooring Selection:**

1. Select a background color. The background color should comprise about 50% of the total color combination selected. The background color available are: Light Grey, Dark Grey, Old Gold, Slate Blue, Mocha, Colonial Green, Brick Red, Deep Blue, or Black When selecting a base color for multi-colored applications, it is best to use colors that are not too light. Instead use lighter colors as accent colors to brighten the color and the room. It is highly recommended that you avoid the following colors as major background colors: White, Sand and Taupe.

2. Select 2 or more accent colors. These can be any of the base colors, plus white, sand, taupe, and/or the colors on the Plastic Chips color card. Color matching is available on request for accent colors. Depending on the size of the order there may sometimes be an additional charge for this color matching. However, if there is a charge for the color matching, your Epoxy Systems, Inc. Representative will let you know what that charge will be (if any) before the color matching is done.
3. Epoxy Systems, will then make a mix of the dry chips out of the colors that you select. If you do not like this color mix, you then should return to Step 1. Other wise the process proceeds below.
4. Epoxy Systems, will then make a casting of the color approved in Step 3 and return it for your approval.
5. Epoxy Systems, Inc will then make a 1/2 pound sample of the actual mix. The installation contractor will then make a 2x2 sample of this material in the form of the actual flooring to show color, texture, and finish. If you do not like this color mix, you then should return to Step 1. Other wise you are ready to place your order.

**Factory Lot Variations:** Variations in resins, pigments, and other raw materials cause slight variations in the finished product from factory lot to lot. While colors are matched as closely as possible, Epoxy Systems, Inc. cannot warranty that each new Factory Lot of the coating will precisely match its predecessor.

**Customized Colors:** Epoxy Systems, Inc. will customize colors to the client's specifications. Dry samples will be provided for prior approval. Minimum orders and a premium charge may be required. All customized colors must be approved and may not be returned. An additional 21 working days will be required to match and produce customized colors.

For additional information please contact:

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