



Epoxy.com Product #204

Cold Temperature Cure Polymeric Coating

DESCRIPTION

Epoxy.com Product #204 Cold Temperature Cure POLYMERIC Coating is a specially formulated coating for cold temperature applications. Able to cure at temperatures as low as 35°F. It is often used in coolers and food preparation areas that require constant low temperatures. Product #204 Cold Temperature Cure POLYMERIC COATING is also frequently used in room temperature applications to meet super-fast cure, limited shutdown needs.

ADVANTAGES

- Low temperature cure
- Low odor during application and cure--will not taint foods
- Superior stain and chemical resistance
- Bonds well to cool, damp substrates

CONSIDERATIONS

- Substrate temperature must be a minimum of 35° F
- Substrate must be free of dirt, waxes, curing agents, and other foreign materials

COMPOSITION

100% Solids Polymeric Resin and Polymeric Hardeners

APPLICATION

SURFACE PREPARATION

Surface Preparation is the most critical portion of any successful resinous flooring system application. All substrates must be properly prepared. For more information, Contact Epoxy.com Technical Service Department.

INSTALLATION

Installation of Epoxy.com Product #204 Cold Temperature Cure COATING is normally spread with a notched trowel or squeegee and back-rolled with a medium or short nap roller. Care should be taken to minimize the entrapment of air caused by over-rolling.

CLEAN UP

Clean skin with soap and water. Tools and equipment should be cleaned with xylene or lacquer thinner.

COVERAGE

Epoxy.com Product #204 Coating is typically applied in two or more coats of 160-200 square feet per gallon per coat.

COLOR SELECTION

Light Grey, Sand, Old Gold, Mocha, Brick Red, Taupe, Dark Grey, Slate Blue, Colonial Green, Charcoal, Caramel, Gem Grey, White Sand, White, and Black. Safety Yellow, Deep Blue, Ivy, and custom colors available at an additional charge.

TECHNICAL DATA

Viscosity @ 75°F	1,000 cps
Mixing Ratio	2 Parts A to 1 Part B by Volume
Solids Content	100%, by volume
Volatile Organic Content (VOC)	0
Weight per gallon	10.0-11.5 pounds per gallon, mixed

CURE/DRY TIME

Pot Life	15 minutes @ 75°F
Dry to Touch	2-3 hours @ 75°F; 14-16 hours @ 35°F
Re-Coat	3-4 hours @ 75°F; 14-16 hours @ 35°F
Light Traffic	5-6 hours @ 75°F; 24 hours @ 35°F
Full Cure & Maximum Resistance	5 days

**FOR INDUSTRIAL USE ONLY
KEEP AWAY FROM CHILDREN**

For more information please contact:

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