IDENTITY: Epoxy.com Product #636

SECTION I

<table>
<thead>
<tr>
<th>Manufacturer:</th>
<th>Epoxy Systems, Inc.</th>
<th>Emergency Number:</th>
<th>800-6338253</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address:</td>
<td>20774 West Pennsylvania Ave</td>
<td>Telephone Number:</td>
<td>352-489-1666</td>
</tr>
</tbody>
</table>

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

<table>
<thead>
<tr>
<th>Hazardous Components</th>
<th>CAS #</th>
<th>OSHA PEL</th>
<th>Hazard Limits %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Modified Polyamine</td>
<td>N/E</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SECTION III – PHYSICAL/CHEMICAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Boiling Point:</th>
<th>N/D</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity (H₂O =1):</td>
<td>1.60</td>
</tr>
<tr>
<td>Vapor Pressure (mm Hg.):</td>
<td>N/D</td>
</tr>
<tr>
<td>Melting Point:</td>
<td>N/D</td>
</tr>
<tr>
<td>Vapor Density (AIR = 1):</td>
<td>N/D</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>N/D</td>
</tr>
<tr>
<td>Solubility in Water:</td>
<td>Slight</td>
</tr>
<tr>
<td>(Butyl Acetate = 1)</td>
<td></td>
</tr>
<tr>
<td>Appearance and Odor:</td>
<td>Yellow liquid, amine odor</td>
</tr>
</tbody>
</table>

SECTION IV – FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used): 220° F (PMCC)

| Flammable Limits: | LEL | N/D | UEL | N/D |

Extinguishing Media: Foam, dry chemical, CO₂

Special Fire Fighting Procedures: Wear self-contained breathing apparatus.

Unusual Fire and Explosion Hazards: Toxic fumes will be evolved when this material is involved in a fire.

SECTION V - REACTIVITY DATA

Stability: Stable

Conditions to Avoid:

Incompatibility: Strong oxidizing agents

Hazardous Decomposition or Byproducts: CO₂, CO, oxides of nitrogen

Hazardous Polymerization: Will Not Occur

Conditions to Avoid: None known

(OVER)
SECTION VI - HEALTH HAZARD DATA

Route(s) of Entry:  
Inhalation? Yes  
Skin? Yes  
Ingestion? Yes

Health Hazards (Acute and Chronic): May cause burns to skin and eyes. High concentrations of vapor can cause severe irritation of eyes and respiratory tract. Prolonged exposure may cause asthma and skin sensitization.

Carcinogenicity:  
NTP? Not Listed  
IARC Monographs? Not Listed  
OSHA Regulated? Not Listed

Signs and Symptoms of Exposure: Skin irritation, eye disease

Medical Conditions Generally Aggravated by Exposure: Not known

Emergency and First Aid Procedures:  
Skin - Flush with soap and water.  
Eyes - Flush with large amounts of water for at least 15 minutes.  
Ingestion: Do not induce vomiting. Seek medical attention.

SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to Be Taken in Case Material Is Released or Spilled: Avoid contact. Stop spill at source. For small amounts, react with “A” Component to harden. For larger amounts, contain with absorbent and scoop up to disposal container.

Waste Disposal Method: Burn in approved incinerator in compliance with Federal, State, and Local regulations.

Precautions to Be Taken in Handling and Storing: Keep containers closed. Keep in cool area.

Other Precautions: Avoid breathing vapors. Prevent all skin and eye contact.

SECTION VIII - CONTROL MEASURES

Respiratory Protection: NIOSH approved organic respirator in confined areas.

Ventilation: Mechanical (General) Good general ventilation.

Protective Gloves: Rubber Gloves  
Eye Protection: Safety Glasses

Other Protective Clothing or Equipment: Clean work clothing.

Work/Hygienic Practices: Follow practices of good industrial hygiene.
IDENTITY: Epoxy.com Product #636 Base

SECTION I

Manufacturer: Epoxy Systems, Inc.  Emergency Number: 800-6338253
Address: 20774 West Pennsylvania Ave  Telephone Number: 352-489-1666

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

<table>
<thead>
<tr>
<th>Hazardous Components</th>
<th>CAS #</th>
<th>OSHA PEL</th>
<th>Hazard Limits</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Resin</td>
<td>025085-99-8</td>
<td>N/E</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

NOTE: It is very unlikely that normal work operations with EpoxySystems’ Product #636 Base could produce concentrations that are harmful to humans.

SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Specific Gravity (H₂O = 1)</td>
<td>1.15</td>
</tr>
<tr>
<td>Vapor Pressure (mm Hg.)</td>
<td>N/A</td>
</tr>
<tr>
<td>Melting Point</td>
<td>N/A</td>
</tr>
<tr>
<td>Vapor Density (Air = 1)</td>
<td>N/A</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>N/A</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Slight</td>
</tr>
<tr>
<td>(Butyl Acetate = 1)</td>
<td></td>
</tr>
<tr>
<td>Appearance and Odor</td>
<td>Yellow liquid, mild odor</td>
</tr>
</tbody>
</table>

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used): 480° F (PMCC)

<table>
<thead>
<tr>
<th>Flammable Limits</th>
<th>LEL</th>
<th>UEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>N/D</td>
<td>N/D</td>
</tr>
</tbody>
</table>

Extinguishing Media: Foam, dry chemical, CO₂

Special Fire Fighting Procedures: Wear positive pressure, self-contained breathing apparatus

Unusual Fire and Explosion Hazards: None

SECTION V - REACTIVITY DATA

Stability: Stable  Conditions to Avoid:

Incompatibility: Base

Hazardous Decomposition or Byproducts: Carbon monoxide

Hazardous Polymerization: Will Not Occur  Conditions to Avoid: None known

(OVER)
SECTION VI – HEALTH HAZARD DATA

Route(s) of Entry:  
Inhalation? No  
Skin? Yes  
Ingestion? Yes

Health Hazards (Acute and Chronic): May cause eye irritation. Can cause allergic skin response. No hazards anticipated from ingestion incidental to industrial hygiene.

Carcinogenicity:  
NTP? No  
IARC Monographs? No  
OSHA Regulated? No

Signs and Symptoms of Exposure: Skin or eye irritation or sensitization

Medical Conditions Generally Aggravated by Exposure: None known

Emergency and First Aid Procedures: Skin - Flush with soap and water. Eyes - Flush with water for at least 15 minutes. Seek medical attention.

SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to Be Taken in Case Material Is Released or Spilled: Soak up in absorbent material such as sand and collect in suitable containers

Waste Disposal Method: Burn in approved incinerator or bury in an approved landfill in compliance with Federal, State, and Local regulations.

Precautions to Be Taken in Handling and Storing: Keep containers closed. Keep in cool area.

Other Precautions: Avoid breathing vapors of heated materials.

SECTION VIII - CONTROL MEASURES

Respiratory Protection: None normally needed

Ventilation: Mechanical (General) Good general ventilation.

Protective Gloves: Rubber Gloves  
Eye Protection: Safety Glasses

Other Protective Clothing or Equipment: Clean work clothing.

Work/Hygienic Practices: Follow practices of good industrial hygiene.